



NOTES:
1) MATERIAL: O1 TOOL STEEL
2) HEAT TREAT: 44-46 HRC
3) FINISH: NICKEL PLATE PER MIL-C-26074 CLASS 1/2 GRADE B OR SAE-AMS-QQ-N-290 CLASS 1 GRADE E/F OR ASTM B733 TYPE 4/5 SC2
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010
7) IDENTIFICATION: N/A
8) DIMENSIONAL LIMITS APPLY AFTER PLATING

C	REFER TO REV. 2 FOR CHANGES MADE IN PREVIOUS REVISIONS UPDATED DRAWING TEMPLATE AND REORGANIZED VIEWS REVISED FINISH NOTES AND ADDED NOTE 8	HB ECR 234	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	CFS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	RF	TOOL P/N	REV. C
MFG. APPR.	FK	C20-610	SHEET 1 OF 1
APPROVED	SAD	TITLE	SCALE
DATE 22.05.02		LINK PIN - SHORT	NTS
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